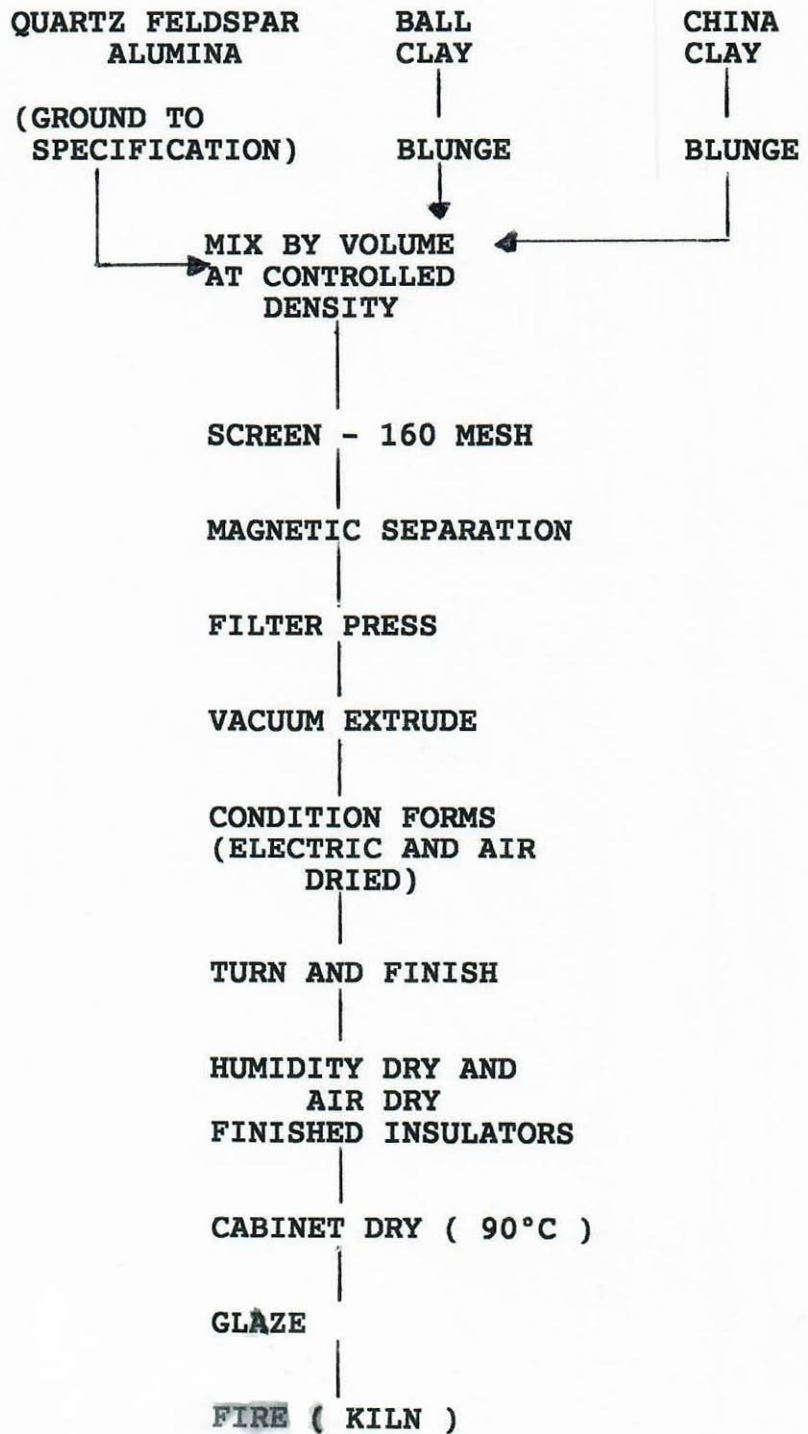
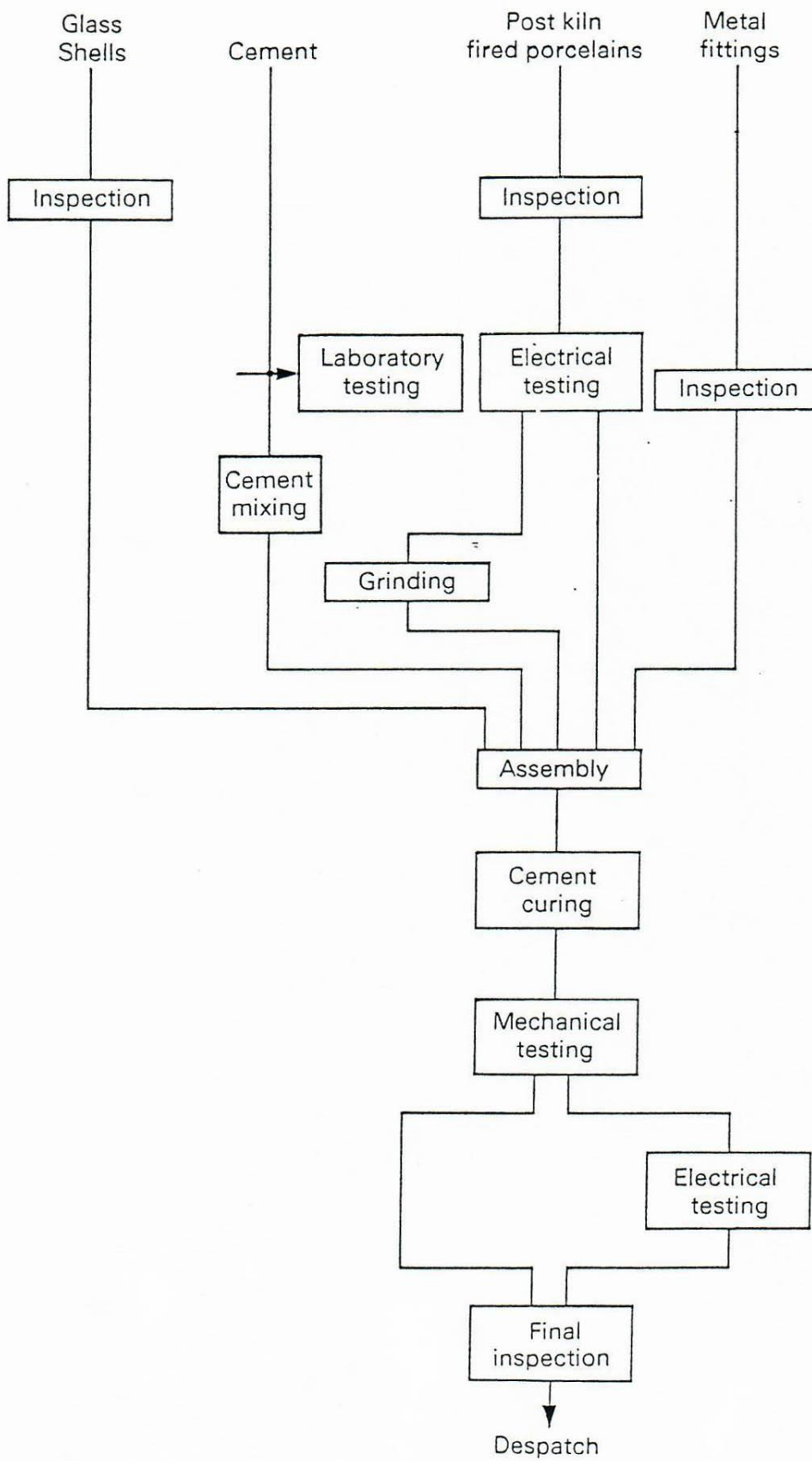


PROCESS CHART PRE - KILN

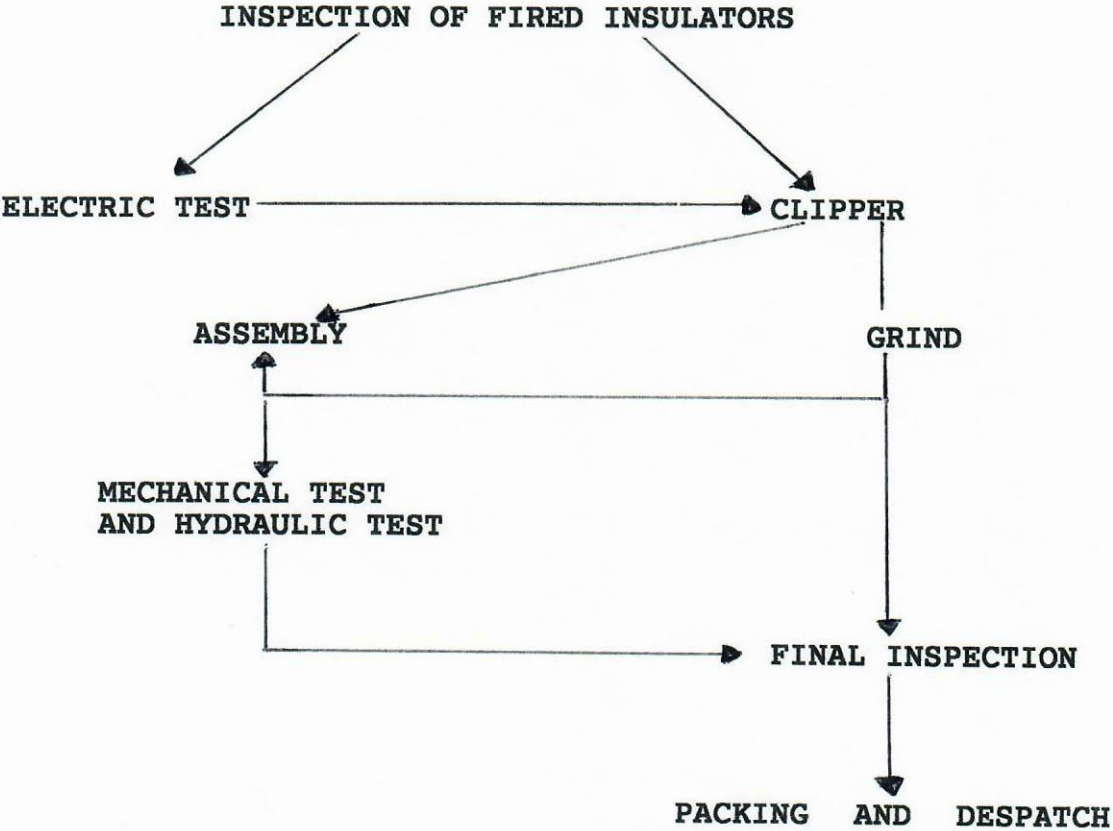
RAW MATERIALS

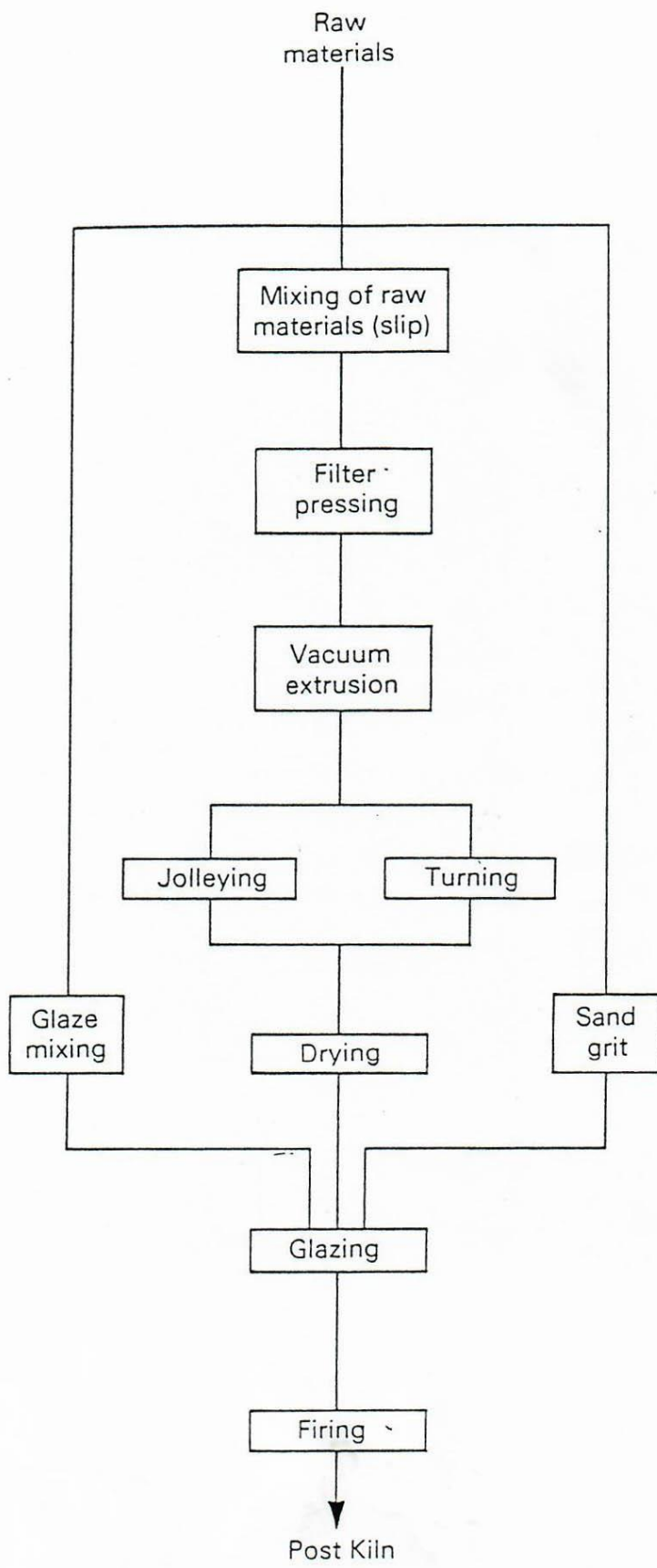




*Typical post-kiln processing*

PROCESS CHART - POST KILN





*Pre-kiln processing*